



PERFORMANCE ENHANCING PRODUCTS

4 STROKE MID SECTION

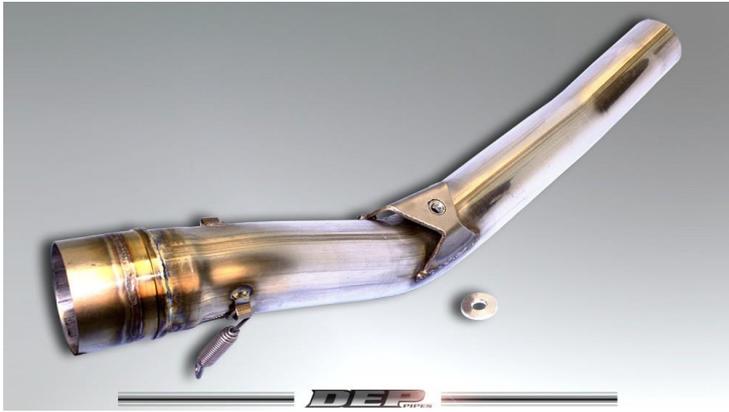
# RMZ250 10-18 FS Mid Section

PRODUCT PART NUMBER: **DEPS4208**

(Full system part number Motocross: DEPSFS15 – Enduro: DEPSFS18)

## Product Information

One part of the new DEP S7R three piece system is the mid section. This comes with mounting springs to connect to the canister. The majority of models are supplied with an aluminium spacer for use on the centre mounted point, allowing movement and flexibility, an OE bolt is to be used unless another is supplied. The mid sections header joint does not require the OE gasket, it is a simple slide fit onto the header pipe.



## WARNING

During use exhaust systems get hot. To avoid danger of burning, do not remove or touch until adequate cooling time has been allowed.

## Fitting Instructions

Loosen all silencer mounts and remove the silencer. Repeat this for the header pipe. Ensure the OE cylinder gasket is still located in the cylinder. Loosely fit the DEP header using original fixing bolts/nuts. DEP Header pipes that are sprung mounted require the header pipes stub and flange to be mounted to the cylinder then the header engaged and sprung mounted using spring supplied. Make sure there is clearance from frame and water hoses. Install the DEP silencer; if the silencer is a two piece silencer join the two parts and secure with the springs provided. Slide the silencer over the head pipe and loosely fit the front silencer bolt using the alloy frame to silencer spacer if supplied. If your product has a fixed silencer body bracket loosely bolt it to the sub frame. If a wrap bracket/brackets are supplied slip it over the silencer body line with sub frame mount and place bolt in loosely (use DEP bolt and alloy spacer sub frame side of bracket if provided) ensure that the silencer body is up right, fit the bracket clamp bolt and then tighten, making sure the system does not touch the frame air box side panels before tightening all the mounting bolts.

A silencer fitted under stress can cause failure or damage to the product. DEP cannot be held responsible for any incorrectly fitted products.

The fitting to non-original equipment or DEP equipment is the responsibility of the end user.

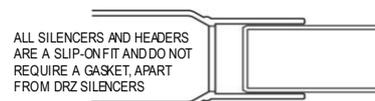
## Notes:

This performance product is designed to replace original equipment in some cases it is compatible with a OE equipment but best results are obtained when used as a full DEP system.

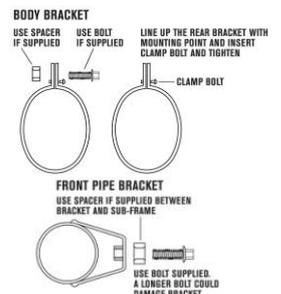
**Jetting** on new stock bikes - use standard carb settings unless otherwise stated. If any modifications or tuning (including using non-pump fuel) are carried out, always check plug for correct mixture settings.

**Q-insert/Re-packing** – is supplied with each MX silencer/Can fitting instructions. [Click here for Q-insert video](#) – [Click here for Re-packing video](#).

When washing or cleaning the motorcycle the outlet end of the silencer should be sealed with a bung to prevent the ingress of water.



ALL SILENCERS AND HEADERS ARE A SLIP-ON FIT AND DO NOT REQUIRE A GASKET, APART FROM DRZ SILENCERS



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